



CUSTOMER-FOCUSED METALWORKING FLUID SOLUTIONS

OAKFLO[®] DST 6010 ML METALWORKING OIL

APPLICATIONS	OAKFLO[®] DST 6010 ML is a unique blend of vegetable and mineral oils used for machining and grinding, ferrous and non-ferrous metals.
FEATURES & BENEFITS	<ul style="list-style-type: none">• Suitable for manufacturing medical parts• Free of metals• Excellent thermal and oxidative stability

RECOMMENDED STARTING DILUTIONS	FOR INDUSTRIAL USE ONLY Use neat (as is) for light to moderate duty honing or parts cleaning of ferrous and non-ferrous metals.
TYPICAL PHYSICAL AND CHEMICAL PROPERTIES	Physical state: Liquid Appearance and odor: Clear / Chemical Colors available: Undyed Solubility in water: Insoluble Viscosity, S.U.S. @ 100° F: 110 Weight, lb/gal, 60°F (15.6°C): 7.4 Specific gravity, (H₂O = 1): 0.89 Flash point, COC, °F (°C): 410 (210) Fire point, COC, °F (°C): 440 (227) Freezing point (or pour point), °F, (°C): 0 (-18) If frozen, thaw completely at room temperature. Total chlorine, wt%, calculated: 0.0 Total sulfur, wt%, calculated: 0.6 Total phosphorous, wt%, calculated: 0.0 Silicones: None
PACKAGING	Available in 5-gallon pails, 55-gallon drums, and bulk containers.

For additional information concerning OAKFLO[®] DST 6010 ML, refer to its OSHA MSDS or contact Technical Services at 1-513-458-8199. Reprints/Updates of this Product Information Flyer (PIF) can be found on our web site, WWW.OAKINTERNATIONAL.COM or from your OAK[®] INTERNATIONAL representative.

Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet.
 Consumable Products Division/ Milacron Marketing Company
 Cincinnati, Ohio 45209

7/31/08

ISO CERTIFIED COMPANY

