



CUSTOMER-FOCUSED METALWORKING FLUID SOLUTIONS

OAKWASH[®] DHA 2500

FLOOR CLEANER CONCENTRATE

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| APPLICATIONS | <p>OAKWASH DHA 2500 is a heavy-duty, high-alkaline, cleaning fluid designed specifically for use in cleaning machining coolants, drawing compounds and oils from aluminum, steel, brass or galvanized surfaces in high pressure spray washers. OAKWASH DHA 2500 can also be used in dip or soak operations.</p> <p>OAKWASH DHA 2500 can be used at temperatures ranging from ambient to near boiling in spray or dip operations.</p> <p>Note: This product is a highly alkaline, corrosive material and proper precautions should be taken in handling. Refer to MSDS.</p> |
| FEATURES & BENEFITS | <ul style="list-style-type: none">• LOW TEMPERATURE CLEANING, EFFECTIVE IN HARD OR SOFT WATER• COMBINES EXTREMELY HIGH DETERGENCY WITH LOW OPERATING TEMPERATURE TO PRODUCE A CLEANER THAT IS EFFECTIVE ON EVEN THE MOST SENSITIVE METALS.• WILL NOT DISCOLOR OR ATTACK SENSITIVE METALS OR ALLOYS• WASTE TREATABLE - OAKWASH DHA 2500 responds readily to conventional waste treatment procedures.• ECONOMICAL - Concentrated product can be diluted for low end-use cost. |

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| <p>RECOMMENDED STARTING DILUTIONS</p> | <p>FOR INDUSTRIAL USE ONLY. Spray Washers : 2% -10% (1:50 - 1:10), 120-165°F</p> <p>Concentrations of OAKWASH DHA 2500 ranging from 5% to 10% (1:20 to 1:10) are sometimes required in dip or soak tank washers.</p> <p>OAKWASH DHA 2500 is to be mixed with water for use (add concentrate to water).</p> <p>Add no other substances to the concentrate or mix unless approved by your OAK SIGNATURE® Representative. Not recommended for use with magnesium or alloyed magnesium.</p> |
| <p>TYPICAL PHYSICAL AND CHEMICAL PROPERTIES</p> | <p>Physical state: Liquid Appearance and odor: Clear, mild Color available: Clear Solubility in water: 100% miscible Weight, lb/gal, 60°F (15.6°C): 9.66 Specific gravity, (H₂O = 1): 1.16 Boiling point, °F (°C): NA Flash point, COC, °F (°C): NA Fire point, COC, °F (°C): NA Extinguishing media: NA Unusual fire & explosion hazards: None Freezing point (or pour point), °F, (°C): NA If frozen, product separates. Thaw completely at room temperature and stir thoroughly. pH, concentrate: 12.6 pH, 2.0% mix, typical operating conditions: 11.1</p> |
| <p>PACKAGING</p> | <p>Available in 5-gallon pails, 55-gallon drums, and bulk containers.</p> |
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| <p>For additional information concerning OAKWASH DHA 2500, refer to its OSHA MSDS or contact Technical Services at 1-513-458-8199. Reprints/Updates of this Product Information Flyer (PIF) can be found on our web site, WWW.OAKINTERNATIONAL.COM or from your OAK INTERNATIONAL representative.</p> <p><small>Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet. Consumable Products Division/ Milacron Marketing Company Cincinnati, Ohio 45209</small></p> <p>04/10/07</p> | |

